

Date: Wednesday, 4/19/2006 7:36:50 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIP PIN
Job Number	: 26707		
Estimate Number	: 12333		
P.O. Number	: N/A	Part Number	: D34893200
This Issue	: 4/19/2006 S.O. No. : N/A	Drawing Number	: D3489 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT Below</u>	Due Date	: 5/5/2006
Checked & Approved By	: <u>06.04.19</u>	Qty:	100 Um: Each
Comment	: Est Rev:A New Issue 06-03-10 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1048

P/N: 806206

Possible Supplier: Jergens

U 06.04.20

2.0	806206	PIP PIN
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 PIP PIN

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

06/4/21 100

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06.05.04 100

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 574406/5/4 100

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 06/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/19/2006 7:36:51 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIP PIN

Job Number: 26707

Part Number: D34893200

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Q 06/05/04 *(pd)*

Job Completion



U 06-05-04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3489	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE PIP PIN	SCALE NTS
A	06.01.04	NEW ISSUE	

RELEASED
66-3-21
1-2-77

SPECIFICATION CONTROL DRAWING

1) SPECIFICATION: D3489-X-YYY PIP PIN

WHERE 'X' IS THE NOMINAL SIZE IN 1/16THS OF AN INCH
AND 'YYY' IS THE GRIP LENGTH IN TENTHS OF INCHES

FOR EXAMPLE, D3489-3-050 IS 3/16" NOMINAL O.D. WITH 0.50" GRIP

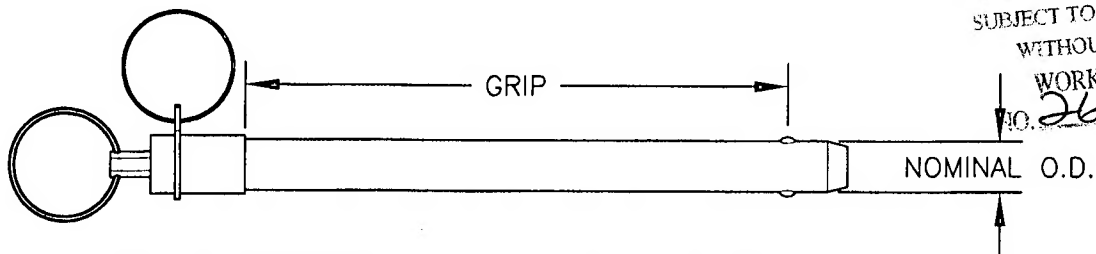
2) ACCEPTABLE SUPPLIERS / PART NUMBERS TO PURCHASE

DART P/N	Nominal O.D.	GRIP	Possible Suppliers	
			JERGENS	REID
D3489-3-050	3/16"	0.50	806200	DARS-000D
D3489-3-075	3/16"	0.75	806201	-
D3489-3-100	3/16"	1.00	806202	DARS-001
D3489-3-125	3/16"	1.25	806203	-
D3489-3-150	3/16"	1.50	806204	-
D3489-3-175	3/16"	1.75	806205	-
D3489-3-200	3/16"	2.00	806206	DARS-004
D3489-3-250	3/16"	2.50	806208	DARS-005
D3489-3-300	3/16"	3.00	806209	-
D3489-4-050	1/4"	0.50	806216	DARS-009
D3489-4-075	1/4"	0.75	806217	-
D3489-4-100	1/4"	1.00	806218	-
D3489-4-125	1/4"	1.25	806219	-
D3489-4-150	1/4"	1.50	806220	DARS-020
D3489-4-175	1/4"	1.75	806221	-
D3489-4-200	1/4"	2.00	806222	DARS-030
D3489-4-250	1/4"	2.50	806224	DARS-035
D3489-4-300	1/4"	3.00	806225	DARS-040
D3489-4-400	1/4"	4.00	808227	DARS-050

3) DESCRIPTION: DOUBLE ACTING, STAINLESS STEEL, QUICK-RELEASE BALL LOCK PINS WITH RING HANDLE

4) MATERIAL: STAINLESS STEEL. MIN. PULL OUT STRENGTH = 200LBS (3/16" PINS) OR 230LBS (1/4" PINS). MIN. DOUBLE SHEAR = 5150LBS (3/16" PINS) OR 9200LBS (1/4" PINS).

5) ALL DIMENSIONS ARE IN INCHES



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26707

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KINS INDUSTRIAL INC.
52 ANTARES DRIVE

** PACKING SLIP **

Order # 1216735.00

Order Date 04/20/06

Page 1 of 1

NEPEAN, ONTARIO K2E 7Z1
TEL (613) 723-8800 FAX (613) 723-8806

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
(613) 532-3336	OTTAWA	DEST	Sylvie ext222

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	PO-00001048	04/21/06	1216735.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
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1	020225	100	EA	100	JG-806206	3/16 DBL ACTION RING HANDLE	806206
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SL
06/04/06

PLEASE NOTE:
1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL *SL* PACK *SL* DATE *4 / 20/06*
Printed On 2006-04-20 at 14:16



PACKING SLIP

PAGE
1

TOOLING COMPONENTS DIVISION
15700 S. Waterloo Road
Cleveland, OH 44110-3898
Phone: 216-486-5540 Fax: 216-481-6193
800-JERGENS (537-4367)

SHIPMENT DATE / TIME	4/28/06 16:50
SHIPMENT NO.	945800

SOLD HASKINS INDUSTRIAL INC
TO 5-52 ANTARES DRIVE
NEPEAN ONTARIO K2E 7Z1
CANADA

SHIP DART AEROSPACE
TO 1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
CANADA

ORDER NO.	ORDER DATE	CUSTOMER NO.	LOC	SLSMN	PURCHASE ORD NO	JOB NUMBER	SHIP VIA	COL / PPD
625744	4/28/06	125506	10	140	DART AEROSPACE		UPS EXPRESS	
QTY ORD	QTY SHIP	QTY B.O.	ITEM DESCRIPTION			UOM	NEED DATE	LOCATION / PRIM BIN
20	20	0	BILLING (TCD)			EA	(4/28/06)	10-Loc
			135-806206 KLP DBL ACTING					
			RING HANDLE CCF 15795					

COMMENTS

TERMS

WE RESERVE THE RIGHT TO OVERSHIP OR UNDERSHIP BY 10% ALL SPECIALS UNLESS OTHERWISE INSTRUCTED.
COUNT CONTENTS OF THIS PACKAGE CAREFULLY. IF SHORTAGE IS FOUND, WE MUST BE NOTIFIED WITHIN 30 DAYS OF SHIPMENT.
MATERIAL MAY NOT BE RETURNED WITHOUT WRITTEN PERMISSION
CUSTOMER COPY



COMMERCIAL INVOICE

PAGE

1

DATE

4/28/2006

RAA

TOOLING COMPONENTS DIVISION

15700 S. Waterloo Road

Cleveland, OH 44110-3898

Phone: 216-486-5540 Fax: 216-481-6193

800-JERGENS (537-4367)

SOLD
TO

HASKINS INDUSTRIAL INC

5-52 ANTARES DRIVE

NEPEAN ONTARIO K2E 7Z1

CANADA

SHIP
TO

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

CANADA

ORDER NO	ORDER DATE	CUSTOMER NO.	LOC.	SLSMN	PURCHASE ORD NO	JOB NUMBER	SHIP VIA	COL/PPD
00625744	4/28/2006	125506	10	140	DART AEROSPACE		UPS EXPRESS	
QTY ORDERED	QTY BACK ORDER	ITEM NO. / DESCRIPTION				UOM	UNIT PRICE	EXTENDED PRICE
20	0	BILLING (TCD) Prom: 4/28/2006 135-806206 KLP DBL ACTING RING HANDLE CCF 15795				EA	\$1 .00	\$20 .00
<p>"These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law prohibited."</p>								

WE RESERVE THE RIGHT TO
OVERSHIP OR UNDERSHIP
BY 10% ALL SPECIALS
UNLESS OTHERWISE
SPECIFIED

F.O.B SHIPPING POINT

1% 10th AND 25th
NET 30 DAYS
PAYABLE US FUNDS

1% 10/25 N30

Order Total Value \$20.00

CUSTOMER COPY